

PERFECT

DESCRIPTION

Combined taps and drills, 1/4" hex shank.
Developed for drilling, threading, and deburring in just one working operation.

PROPERTIES

- Helps you avoid time-consuming work.
- Three tools in one: drill, screw tap and deburring.
- Cleans up swarf on its return.
- Safe power transmission and 1/4" bit holder.

FIELD OF APPLICATION

- PERFECT is suitable for universal use in materials of medium mechanical strength, non-ferrous metals, and thermoplastics.
- Especially useful for mounting and small batch production.
- May be used for repairs as well as production.
- Can be used in hand, cordless and stationary drilling machines for plastics, NE-metal, structural steel as well as Cr-Ni-Steel with a tensile strength of max. 600 N/mm².

USER INSTRUCTIONS

Take care that the tool and the axis of the hole are exactly aligned and use suitable cutting oil (VEIDEC POWER CUT).

**PERFECT - PFT****Art.no. 35230**

Signature: JH

Date: 2021-07-13

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TECHNICAL DETAILS

Sizes:	M3 to M10.
Packaging:	Metal box with M3-M10 and ¼ bit insert. Art.no 35230. Loose in separate sizes: M3 Art.no 35231. M4 Art.no 35232. M5 Art.no 35233. M6 Art.no 35234. M8 Art.no 35235. M10 Art.no 35236. Adapter Set Art.no 35239
Material to work (tensile strength of):	Max 600 N/mm ²
Material thickness:	Must not exceed diameter of thread.
User Instruction:	Scan the QR-code for video and other information.



	M3	M4	M5	M6	M8	M10
Core hole diam. (mm)	2,5	3,3	4,2	5,0	6,8	8,5
Max RPM drill (steel)	1600	1200	950	800	600	450
Max RPM drill (plastic)	1850	1450	1250	1000	750	550
Max thickness (mm)	6	6	6	6	8	8

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